



Serenade

PRODUCT SPECIFICATIONS

Style	R0048
Construction	Cut Pile
Fiber	100% Solution Dyed PET Fiber
Twist Level	4.91 TPI (Stuffer Box)
Gauge	1/8
Tufted Pile Weight	48 oz. / sq. yd.
Pile Height	.562"
Stitches Per Inch	15
Primary Backing	Woven Polypropylene
Secondary Backing	Actionbac®
Dye	Solution-dyed
Total Weight	66 oz.
Density	3074
Width	12'
Pattern Repeat	Saxony

Carpet should be installed in accordance with the Carpet and Rug Institute's standard CRI-104. Carpet must be over manufacturer's recommended pad. **Stretch-In Installation:** Establish roll sequencing, dry lay carpet, and apply latex seam sealer to both edges. Pre-stretch the sections with shorter pattern measurements to align with longer patterns in order to make hot melt seam (**use 6" tape to prevent seam peaking**). A two-headed power stretcher or "deadman" must be used to achieve this. Once the seam is made, proceed with proper stretch installation (CRI-104, figure "Stretch Diagram"). The use of architectural or double tackless strip is required to be used throughout a stretch-in installation.

Pattern streaks and banding are visually apparent streaking in patterned carpet resulting from linear juxtaposition of pattern elements visible in both length and width direction. **IT IS NOT A CARPET DEFECT**, but is inherent in solution-dyed graphic and cut/loop patterns.

All specifications subject to normal manufacturing tolerance.

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